

## Tool Checklist

1. Soldering Iron



We recommend the Hakko FX888 or similar iron with a chisel tip.

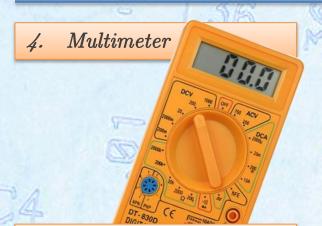
2. Wire Cutters

Small cutters for clipping excess wire leads after soldering.

3. Solder



Electronic solder is used for soldering parts to the PCB.



Multimeter for verifying component values and adjusting the circuit.

5. Wire Strippers

18 AWG Wire Strippers for removing insulation from wires.

CAUTION

EYE PROTECTION
REQUIRED BEYOND
THIS POINT

## BOM is short for Bill of Materials. Check each line item as you verify the required quantity of components.

Line	Designator	Description		Required	Kit Qty
1	B1	9V Battery Holder		1	1
2	C1, C3, C4	.1uF 50V Disc Capacitor		3	3
3	C2	100pF 50V Disc Capacitor	101	1	1
4	D1	1N914 Small Signal Diode		1	1
5	HS1	Black Anodized Heat Sink		1	1
6	J1, J2	Banana Jack		2	2

## STEP 1: Check the BOM (continued)

Line	Designator	Description		Required	Kit Qty
7	LED1	3 Wire Digital Meter		1	1
8	Q1	IRF520		1	1
9	R1	1 Ohm 1 W 1% Resistor	IIII	1	1
10	R2	100 Ohm 1/4W Resistor		1	1
11	R3, R4	1K 1/4W Resistor		2	2
12	R5	2K Ohm Potentiometer		1	1
13	R6	6.8K Ohm 1/4W Resistor		1	1

## STEP 1: Check the BOM (continued)

15	Line	Designator	Description	Required	Kit Qty
	14	S1	Slide Switch	1	1
4	15	U1	LM358N	1	1
	16	U2	L78L05ACZ	1	1
	17	M1	TO-220 Heat Sink Assembly	1	1
	18	Tape	Double Sided Tap	1	2
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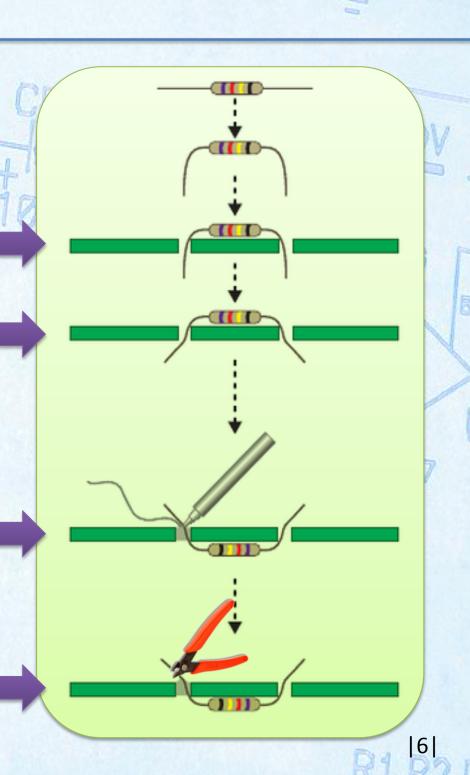
Before we locate the first component let's take a minute to review the proper way to insert and solder the components to your circuit board.

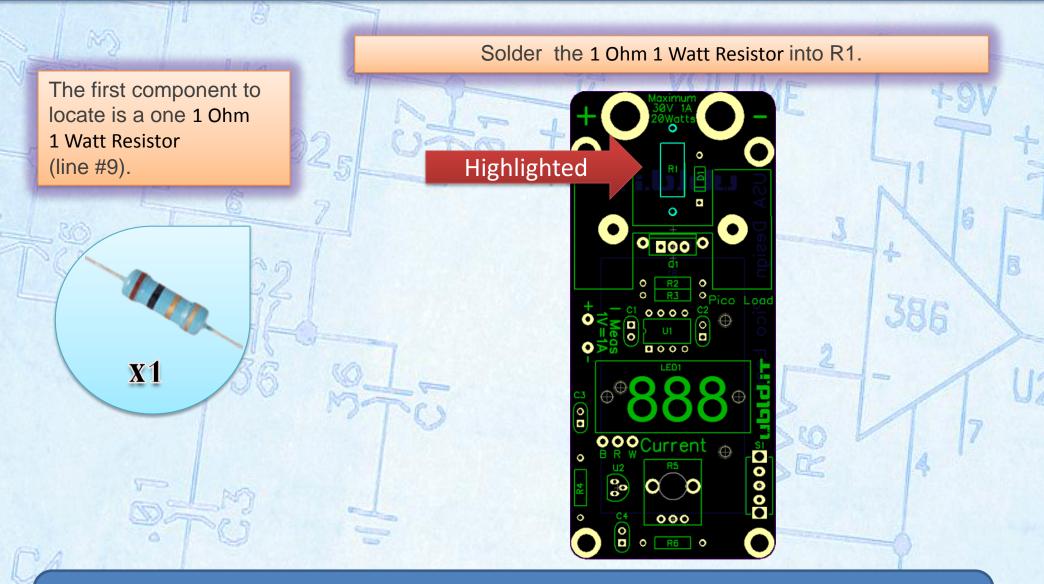
Insert the components into the circuit board.

Bend the component leads to hold the component in place while soldering.

Flip the board and solder the component leads.

Trim the component leads at the top of the solder joint.

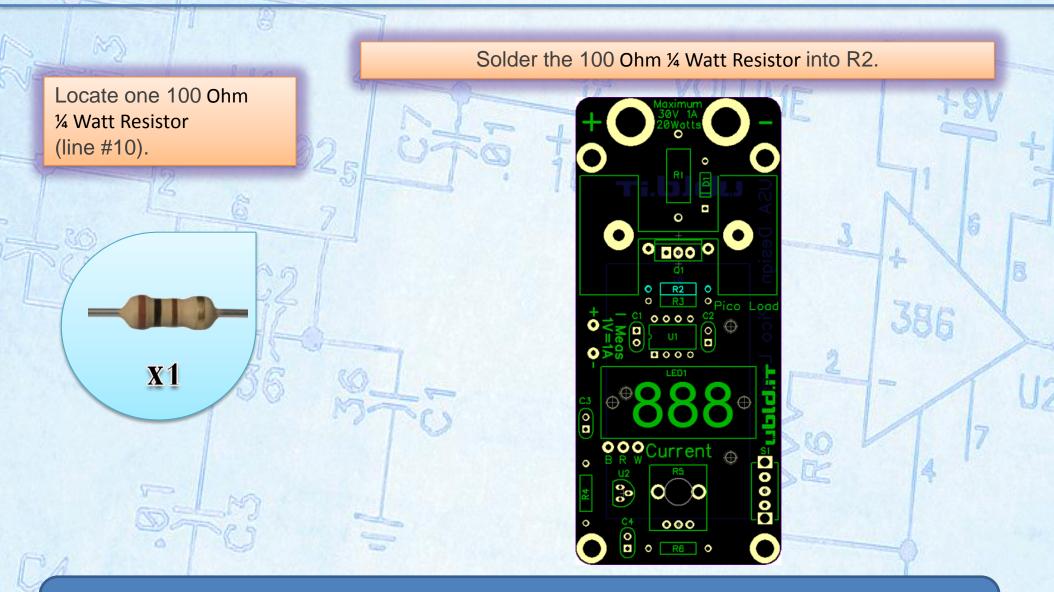




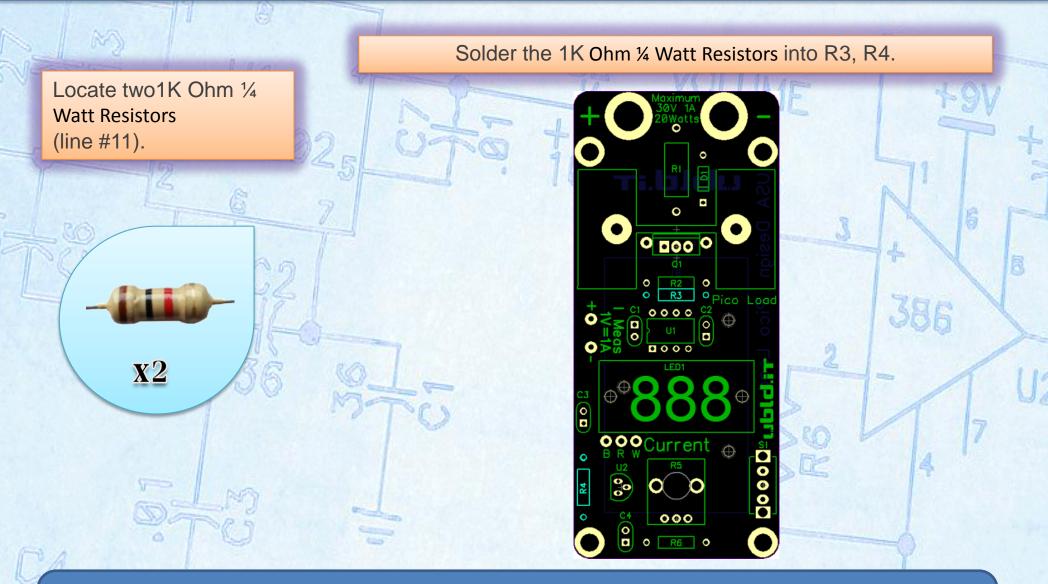
Axial Lead Resistors such as the ones used in this kit are color coded.

Compare the resistor you are installing to the images shown in each step. Also double check the values with a multimeter on the ohm setting.

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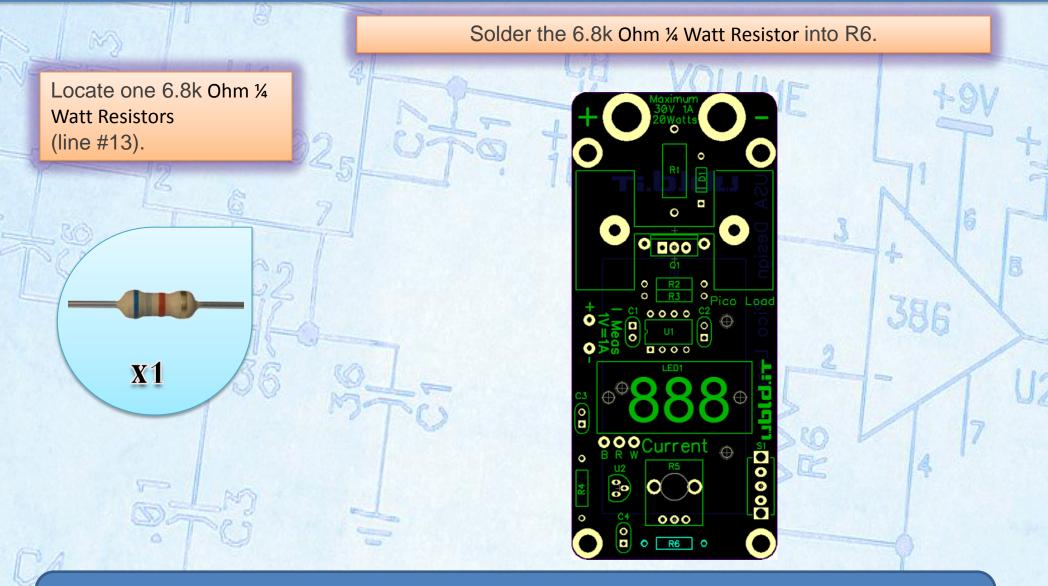


Take pride in your work. Take your time to bend all the components leads to 90 degree angles using needle nose pliers.



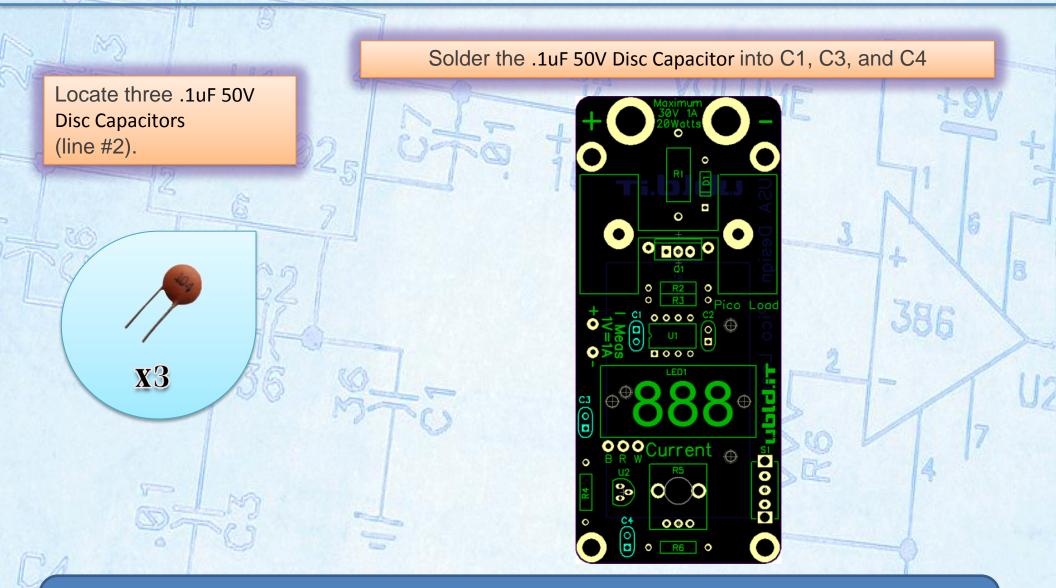
It's not necessary for resistors, but inserting them all in the same direction will make your board look that much better. Use the last band (tolerance band) as a reference for the orientation.

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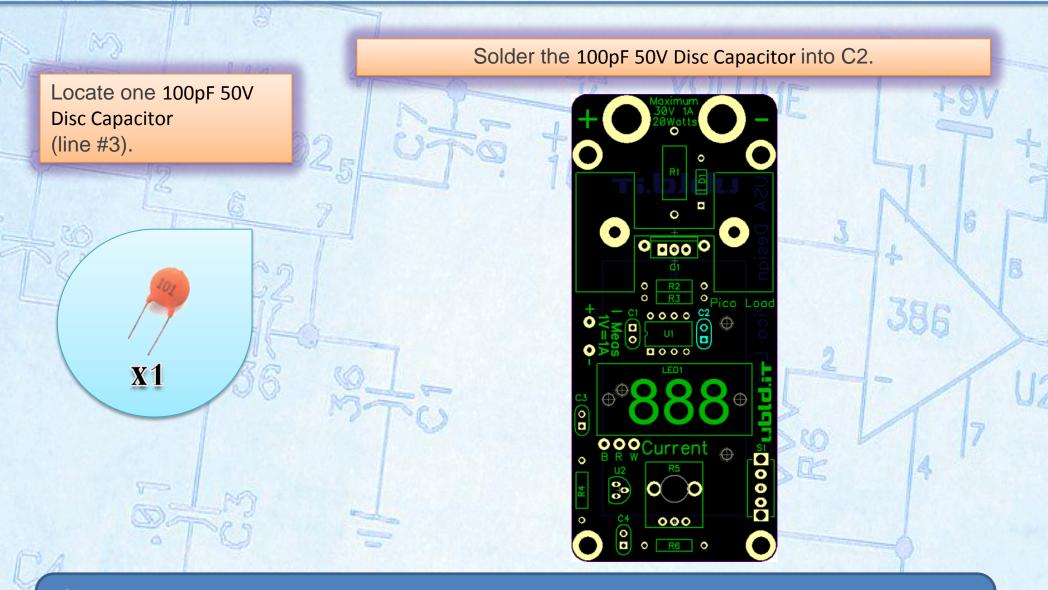


For better looking solder joints use Kester #2331-ZX water soluble flux pen on every pad before applying solder. Flux removes oxidation and allows heat to transfer from your iron to the pad.

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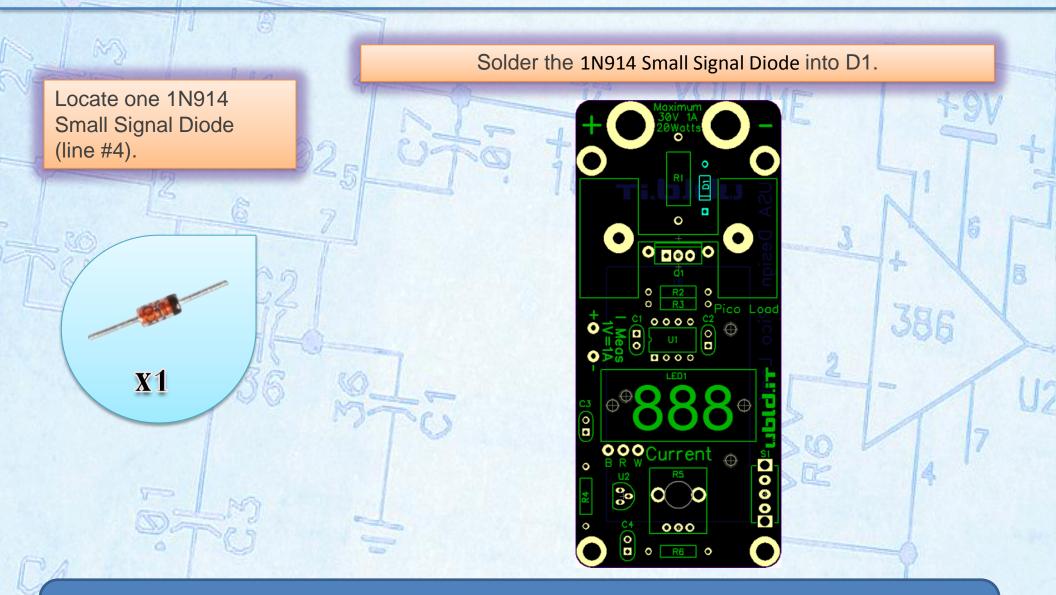


Ceramic capacitors are not polarized so orientation doesn't matter.

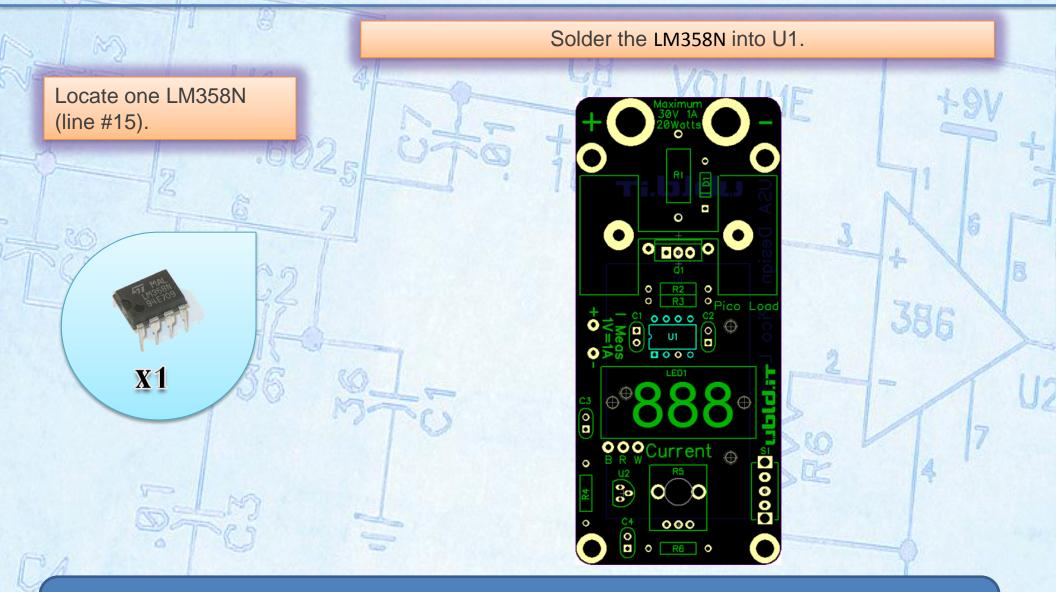


Capacitors store an electrical charge much like your body builds and stores static. It's also good to know that since a capacitor takes time to charge and discharge it's said that it opposes changes in voltage.

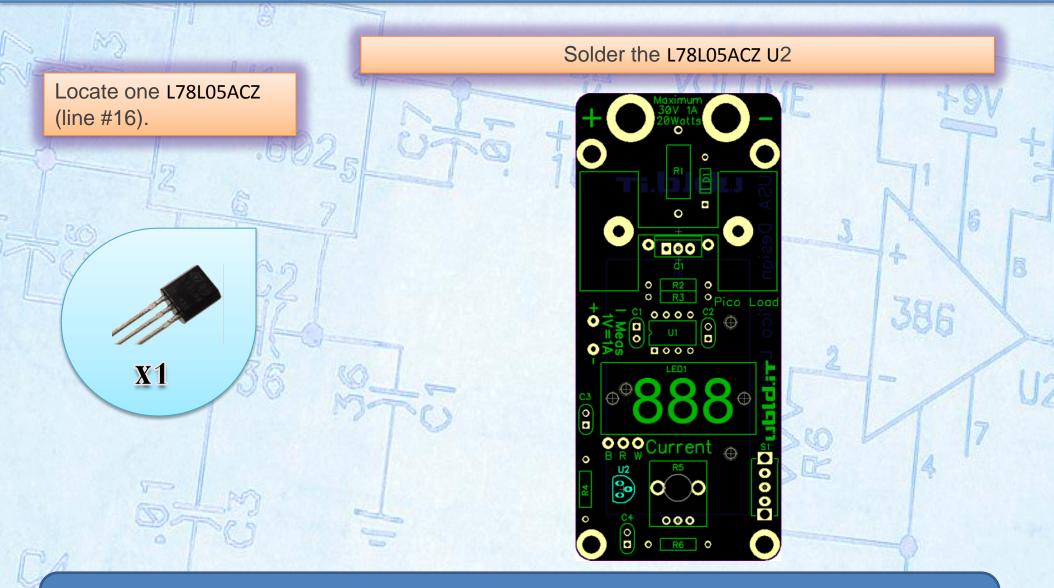
discharge its said that it opposes changes in voltage.



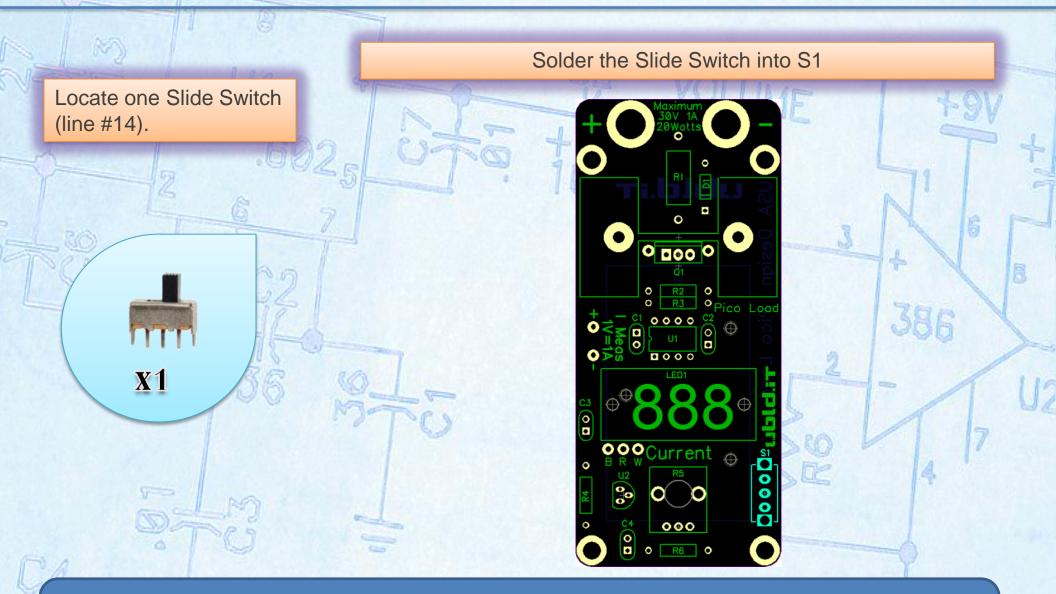
Diodes are polarized. The narrow band around this diode is the cathode and should be aligned with the stripe on the circuit board.



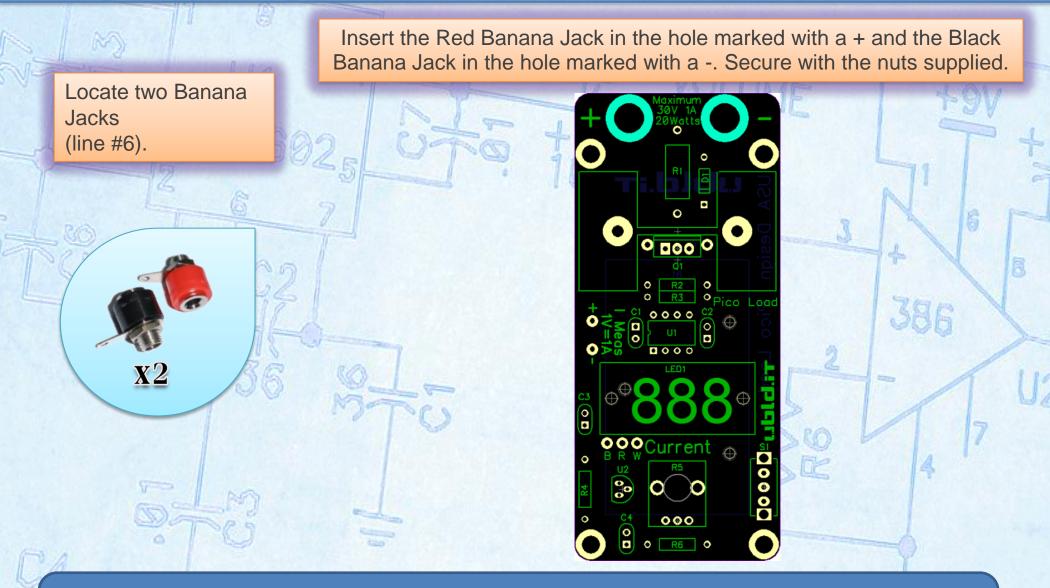
Pin one of the IC is marked with a small indentation in the package. Orient the package indentation with the silkscreen indentation.



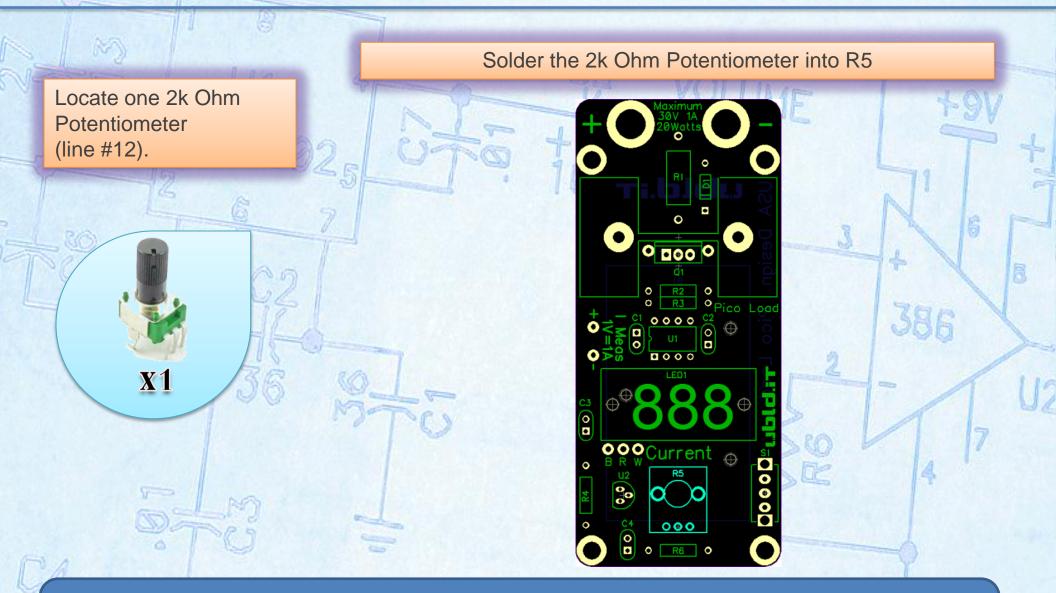
U2 is a 5V Regulator in a TO-92 package. This small package also has current limiting and thermal protection making virtually indestructible.



SW is used to turn the circuit on and off. It's a good idea to turn R5 full counter clockwise (down) before turning power on.



The banana jacks are where you will attach your power source to be tested.

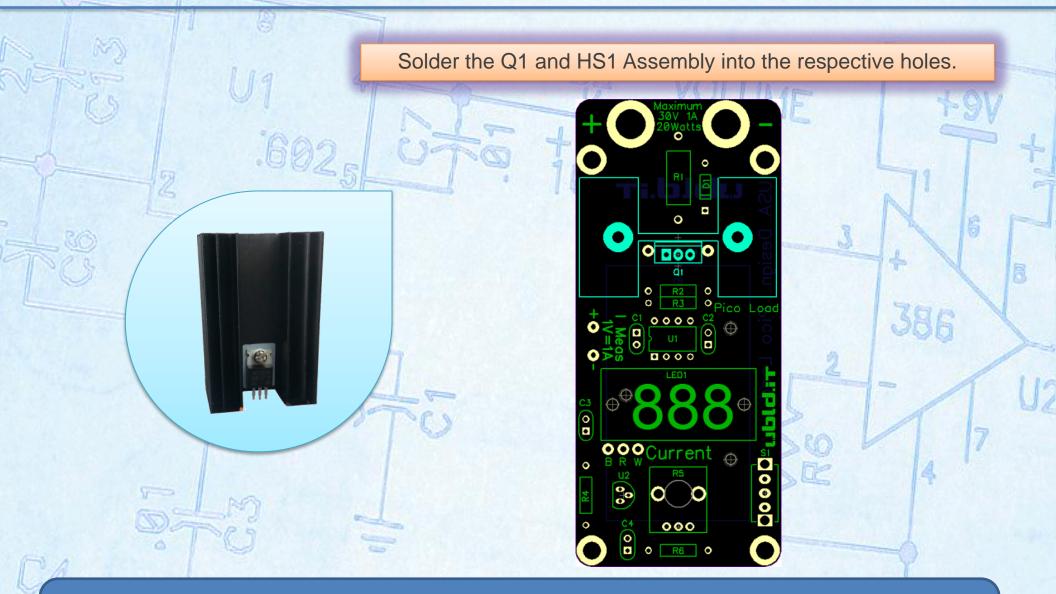


R5 is used to set the desired current draw.

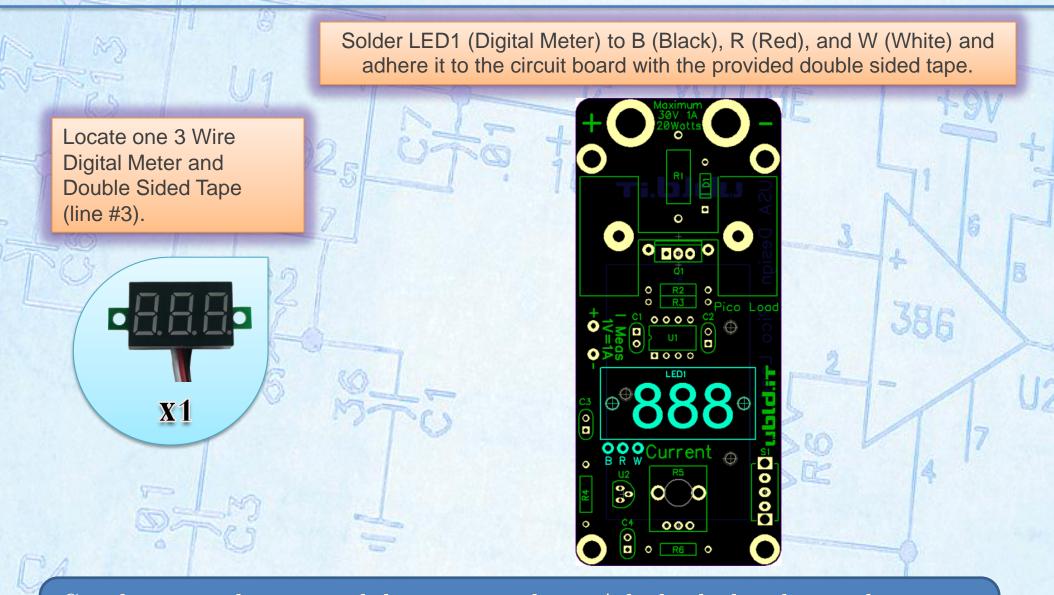
Attach Q1 (IRF520) to HS1 (Heat Sink) using M1 (TO-220 Mounting Hardware). First place the thermal pad between Q1 and the Heat Sink. Then insert the 3mm screw through the white plastic insulating bushing and insert that into Q1. Attach Q1 to the Heat Sink with the leads towards the mounting pins of the Heat Sink. Secure the assembly with the 3mm Hex Nut leaving it a little loose until everything has been soldered into the PCB.



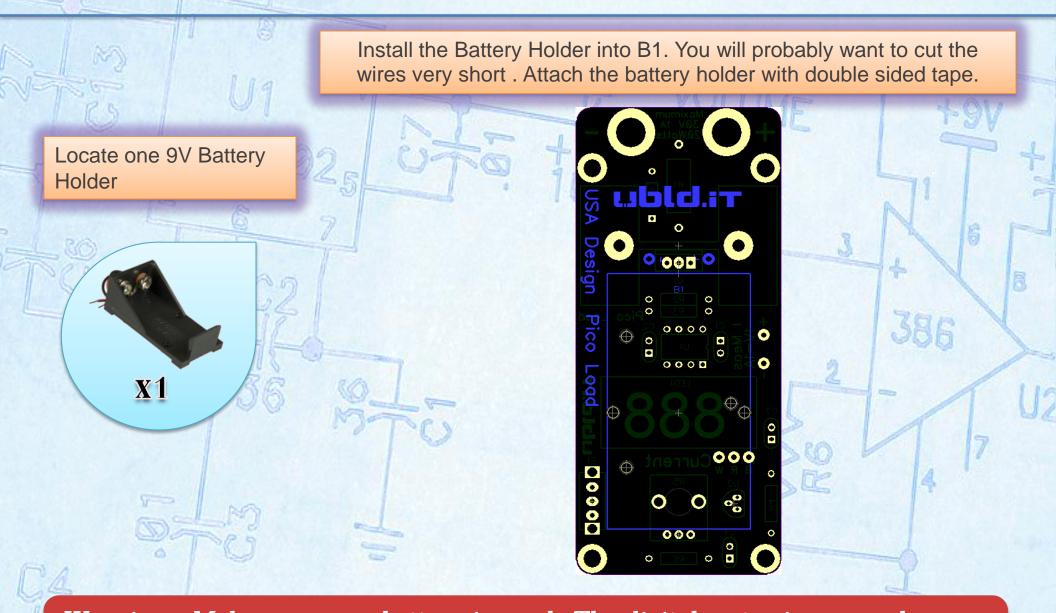
Finish tightening the screw and nut after your solder the assembly to the PCB. This will make for easier alignment.



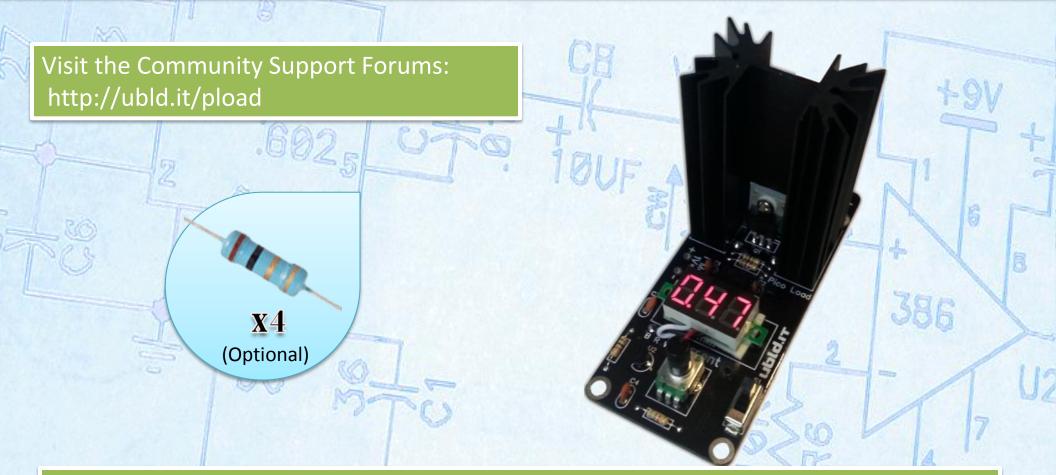
Adding a Fan to the heat sink and adding additional 1 Ohm 1 Watt resistors in parallel for R1 will allow it to dissipate more than the rated 20 Watts.



Cut the wires short enough but not too short. A little slack is better than having your display off center.



Warning: Make sure your battery is good. The digital meter is powered directly from the 9V battery and low voltage will throw off the readings.



Hack: Installing 4x 1 Ohm 1 Watt resistors in parallel for R1 will increase the max current allowed to about 4 Amps.

Your final assembly should look like this. Double check all polarized components such as D1.